

	Operational Procedure - Rev 0	NWP 01 - Rev 1	
		BMS 79 - Uniflon Manufacturing Tolerances	Issued by: A D Senior
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Sheet Thickness Manufacturing Tolerances - In Millimetres

Minimum	Target	Maximum
0.45	0.50mm	0.55
0.65mm	0.75mm	0.85
0.70mm	1/32"(0.80mm)	0.90mm
0.90mm	1.00mm	1.10mm
1.05mm	3/64"(1.20mm)	1.35mm
1.35mm	1.50mm	1.65mm
1.45mm	1/16"(1.60mm)	1.75mm
1.65mm	1.80mm	1.95mm
1.85mm	2.00mm	2.15mm
2.16mm	3/32"(2.40mm)	2.64mm
2.25mm	2.50mm	2.75mm
2.70mm	3.00mm	3.30mm
2.88mm	1/8"(3.20mm)	3.52mm
3.60mm	4.00mm	4.40mm
4.32mm	3/16"(4.80mm)	5.28mm
4.50mm	5.00mm	5.50mm
5.40mm	6.00mm	6.60mm
5.76mm	1/4" (6.40mm)	7.04mm
6.30mm	7.0mm	7.70mm
7.20mm	8.00mm	8.80mm

Sheet Length & Sheet Width Manufacturing Tolerances = + / - 2%

MINIMUM	NOMINAL	MAXIMUM
980	1000	1020
1470	1500	1530
1524	1524	1555
1494	1540	1571
1793	1829	1866
1960	2000	2040
1990	2032	2073

Maximum permissible variation in thickness between points not more than 250mm apart	
0.5mm	0.05 mm
0.75 mm and Above	0.10 mm