
	Operational Procedure - Rev 0		NWP 01 - Rev 1	
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All dimensions are in millimetres

Nominal Pipe Size	OD Centering Ring	OD Sealing Element	ID Sealing Element	ID Inner Ring
26	774.70	704.85	682.63	663.58
28	831.85	755.65	733.43	714.38
30	882.65	806.45	784.23	765.18
32	939.80	860.43	835.03	815.72
34	990.60	911.23	885.83	866.78
36	1047.75	968.38	936.63	917.58
38	1111.25	1019.18	987.43	968.38
40	1162.05	1069.98	1038.23	1019.18
42	1219.20	1123.95	1089.03	1069.98
44	1276.35	1177.93	1139.83	1120.78
46	1327.15	1228.98	1196.98	1171.58
48	1377.95	1279.53	1247.78	1222.38
50	1435.10	1333.50	1298.58	1273.18
52	1492.25	1384.30	1349.38	1323.98
54	1549.40	1435.10	1400.18	1374.78
60	1714.50	1587.50	1552.58	1527.18
66	1885.95	1847.85	1803.40	1679.58
72	2051.05	2012.95	1968.50	1831.98
84	2374.90	2336.80	2292.35	2137.41
96	2698.75	2660.65	2616.20	2441.58

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Tolerances - Are in millimetres

	CENTERING RING			SEALING ELEMENT			INNER RING		
	O/D	I/D	THK	O/D	I/D	THK	O/D	I/D	THK
26" - 34" NPS	+ 0.76 - 0.76	* F	2.97 to 3.32	+ 1.52 - 1.52	+ 0.76 - 0.76	4.5 + 0.13 4.5 - 0.13	* G	+ 3.04 - 3.04	2.97 to 3.32
36" - 96" NPS	+ 0.76 - 0.76	* F	2.97 to 3.32	+ 1.52 - 1.52	+ 1.27 - 1.27	4.5 + 0.13 4.5 - 0.13	* H	+ 3.04 - 3.04	

* F Standard practice is to use same tolerance as given for inside diameter of sealing element + / - 1.52mm

* G Standard practice is to use same tolerance as given for inside diameter of sealing element + / - 0.76mm.

* H Standard practice is to use same tolerance as given for inside diameter of sealing element + / - 1.27mm.