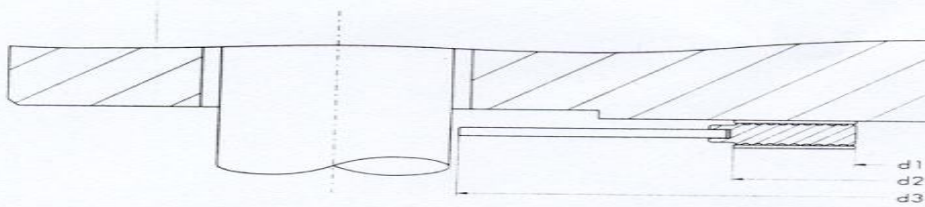


Table 85a



Camprofile Gaskets for ASME B16.47 Series B (API 605) Flanges

CLASS RATING 150LB

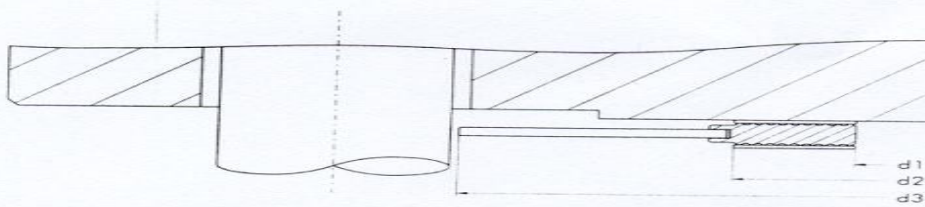
NOM BORE INCHES	CENTERING RING		SEALING ELEMENT	
	OD		OD	ID
	mm		mm	mm
	d3		d2	d1
26	725.4		698.5	673.1
28	776.2		749.3	723.9
30	827.0		800.1	774.7
32	881.1		850.9	825.5
34	935.0		908.1	876.3
36	987.6		958.9	927.1
38	1044.7		1009.7	974.9
40	1095.5		1063.8	1022.4
42	1146.3		1114.6	1079.5
44	1197.1		1165.4	1124.0
46	1255.8		1224.0	1181.1
48	1306.6		1270.0	1231.9
50	1357.4		1325.6	1282.7
52	1408.2		1376.4	1333.5
54	1463.8		1422.4	1384.3
56	1514.6		1478.0	1444.8
58	1579.6		1528.8	1500.1
60	1630.4		1586.0	1557.3

Tolerances in millimetres:

DN (mm)	DN (mm)	d1	d2	d3
15 to 200	1/2 to 8	+ / - 0.4	+ / - 0.8	+ / - 0.8
250 to 600	10 to 24	+ / - 0.8	+ 1.5 / - 0.8	+ / - 0.8
650 to 850	26 to 34	+ / - 0.8	+ / - 1.5	+ / - 0.8
900 to 1500	36 to 60	+ / - 1.25	+ / - 1.5	+ / - 0.8

Camprofile Thickness = 4.00 + 0 / - 0.25mm or 3.00mm + 0 / - 0.25mm

Table 85b



Camprofile Gaskets for ASME B16.47 Series B (API 605) Flanges

CLASS RATING 300LB

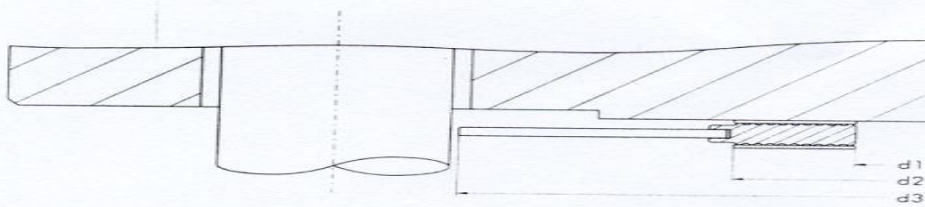
NOM BORE INCHES	CENTERING RING	SEALING ELEMENT	
	OD	OD	ID
	mm	mm	mm
	d3	d2	d1
26	771.7	711.2	673.1
28	825.5	762.0	723.9
30	886.0	812.8	774.7
32	939.8	863.6	825.5
34	993.9	914.4	876.3
36	1047.8	965.2	927.1
38	1098.6	1047.8	1009.7
40	1149.4	1098.6	1060.5
42	1200.2	1149.4	1111.3
44	1251.0	1200.2	1162.1
46	1317.8	1254.3	1216.2
48	1368.6	1311.4	1263.7
50	1419.4	1355.9	1317.8
52	1470.2	1406.7	1368.6
54	1530.4	1454.2	1403.4
56	1593.9	1524.0	1479.6
58	1655.8	1573.3	1535.2
60	1706.6	1630.4	1589.0

Tolerances in millimetres:

DN (mm)	DN (mm)	d1	d2	d3
15 to 200	1/2 to 8	+ / - 0.4	+ / - 0.8	+ / - 0.8
250 to 600	10 to 24	+ / - 0.8	+ 1.5 / - 0.8	+ / - 0.8
650 to 850	26 to 34	+ / - 0.8	+ / - 1.5	+ / - 0.8
900 to 1500	36 to 60	+ / - 1.25	+ / - 1.5	+ / - 0.8

Camprofile Thickness = 4.00 + 0 / - 0.25mm or 3.00mm + 0 / - 0.25mm

Table 85c



Camprofile Gaskets for ASME B16.47 Series B (API 605) Flanges

CLASS RATING 400LB

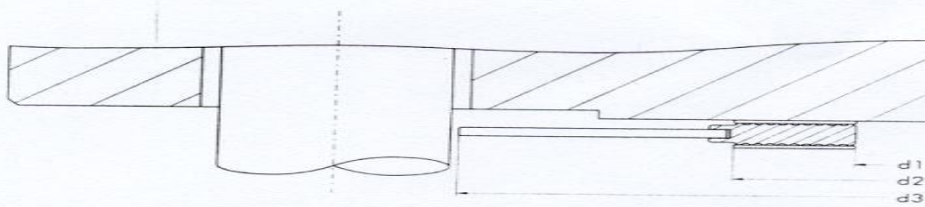
NOM BORE INCHES	CENTERING RING	SEALING ELEMENT	
	OD	OD	ID
	mm	mm	mm
	d3	d2	d1
26	746.3	698.5	666.8
28	800.1	749.3	714.5
30	857.3	806.5	765.3
32	911.4	860.6	812.8
34	962.2	911.4	866.9
36	1022.4	965.2	917.7
38	1073.2	1022.4	971.6
40	1127.3	1076.5	1025.7
42	1178.1	1127.3	1076.5
44	1231.9	1181.1	1130.3
46	1289.1	1244.6	1193.8
48	1346.2	1295.4	1244.6
50	1403.4	1346.2	1295.4
52	1454.2	1397.0	1346.2
54	1517.7	1454.2	1403.4
56	1568.5	1505.0	1454.2
58	1619.3	1555.8	1505.0
60	1682.8	1619.3	1568.5

Tolerances in millimetres:

DN (mm)	DN (mm)	d1	d2	d3
15 to 200	1/2 to 8	+ / - 0.4	+ / - 0.8	+ / - 0.8
250 to 600	10 to 24	+ / - 0.8	+ 1.5 / - 0.8	+ / - 0.8
650 to 850	26 to 34	+ / - 0.8	+ / - 1.5	+ / - 0.8
900 to 1500	36 to 60	+ / - 1.25	+ / - 1.5	+ / - 0.8

Camprofile Thickness = 4.00 + 0 / - 0.25mm or 3.00mm + 0 / - 0.25mm

Table 85d



Camprofile Gaskets for ASME B16.47 Series B (API 605) Flanges

CLASS RATING 600LB

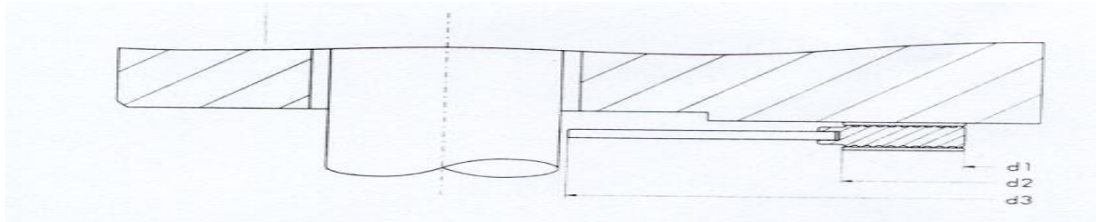
NOM BORE INCHES	CENTERING RING	SEALING ELEMENT	
	OD	OD	ID
	mm	mm	mm
	d3	d2	d1
26	765.3	714.5	663.7
28	819.2	755.7	704.9
30	879.6	828.8	778.0
32	933.5	882.7	831.9
34	997.0	939.8	889.0
36	1047.8	990.6	939.8
38	1104.9	1041.4	990.6
40	1155.7	1098.6	1047.8
42	1219.2	1155.7	1104.9
44	1270.0	1212.9	1162.1
46	1327.2	1263.7	1212.9
48	1390.7	1320.8	1270.0
50	1447.8	1371.6	1320.8
52	1498.6	1422.4	1371.6
54	1555.8	1479.6	1428.8
56	1612.9	1530.4	1479.6
58	1663.7	1587.5	1536.7
60	1733.6	1644.7	1593.9

Tolerances in millimetres:

DN (mm)	DN (mm)	d1	d2	d3
15 to 200	1/2 to 8	+ / - 0.4	+ / - 0.8	+ / - 0.8
250 to 600	10 to 24	+ / - 0.8	+ 1.5 / - 0.8	+ / - 0.8
650 to 850	26 to 34	+ / - 0.8	+ / - 1.5	+ / - 0.8
900 to 1500	36 to 60	+ / - 1.25	+ / - 1.5	+ / - 0.8

Camprofile Thickness = 4.00 + 0 / - 0.25mm or 3.00mm + 0 / - 0.25mm

Table 85e



Camprofile Gaskets for ASME B16.47 Series B (API 605) Flanges

CLASS RATING 900LB

NOM BORE INCHES	CENTERING RING		SEALING ELEMENT	
	OD	OD	ID	
	mm	mm	mm	
	d3	d2	d1	
26	838.2	749.3	692.2	
28	901.7	800.1	743.0	
30	958.9	857.3	806.5	
32	1016.0	914.4	863.6	
34	1073.2	971.6	920.8	
36	1124.0	997.0	946.2	
38	1200.2	1085.9	1035.1	
40	1251.0	1149.4	1098.6	
42	1301.8	1200.2	1149.4	
44	1368.6	1257.3	1206.5	
46	1435.1	1320.8	1270.0	
48	1485.9	1371.6	1320.8	

Tolerances in millimetres:

DN (mm)	DN (mm)	d1	d2	d3
15 to 200	1/2 to 8	+ / - 0.4	+ / - 0.8	+ / - 0.8
250 to 600	10 to 24	+ / - 0.8	+ 1.5 / - 0.8	+ / - 0.8
650 to 850	26 to 34	+ / - 0.8	+ / - 1.5	+ / - 0.8
900 to 1500	36 to 60	+ / - 1.25	+ / - 1.5	+ / - 0.8

Camprofile Thickness = 4.00 + 0 / - 0.25mm or 3.00mm + 0 / - 0.25mm